

HS-120 Extra Customer Instructions, Fitting Sliding Table. 8-7-16

Dear customer.

These additional instructions are to be used in conjunction with the factory manual.
These will assist you in assembling and setting up the sliding table correctly.

Bolt the sliding table "Blue" Rail Mounts to each end of the table before attaching the rail to them, use a flat washer on the 4off, M6 x 20mm Cap screws, before inserting them through the bracket holes, and another flat washer before fitting the nut on the other end.

NB: Don't forget to put the spacer plate behind the "front bracket" to space it out from the table
(This is to allow saw fence to be used)!

Set the top edge of the mounts as high up and level with the top of the table as you can (to be adjusted down later)

Bolt the rail onto the two rail mounts (4off, M6 x 16mm Cap screws and washers supplied) with the "sliding table stop bolts" to the top of the rail.
Tighten these 4 cap screws well.

Remove one of the stop bolts out of the rail and slide the "table assembly" onto the rail, refit the stop bolt.!!!

Check the sliding table assembly is not loose on the rail.
If needed, adjust it by resetting the lower bearing on the bracket .
(As explained in factory manual)

Fit the mitre fence to the sliding table as per instructions in factory manual.

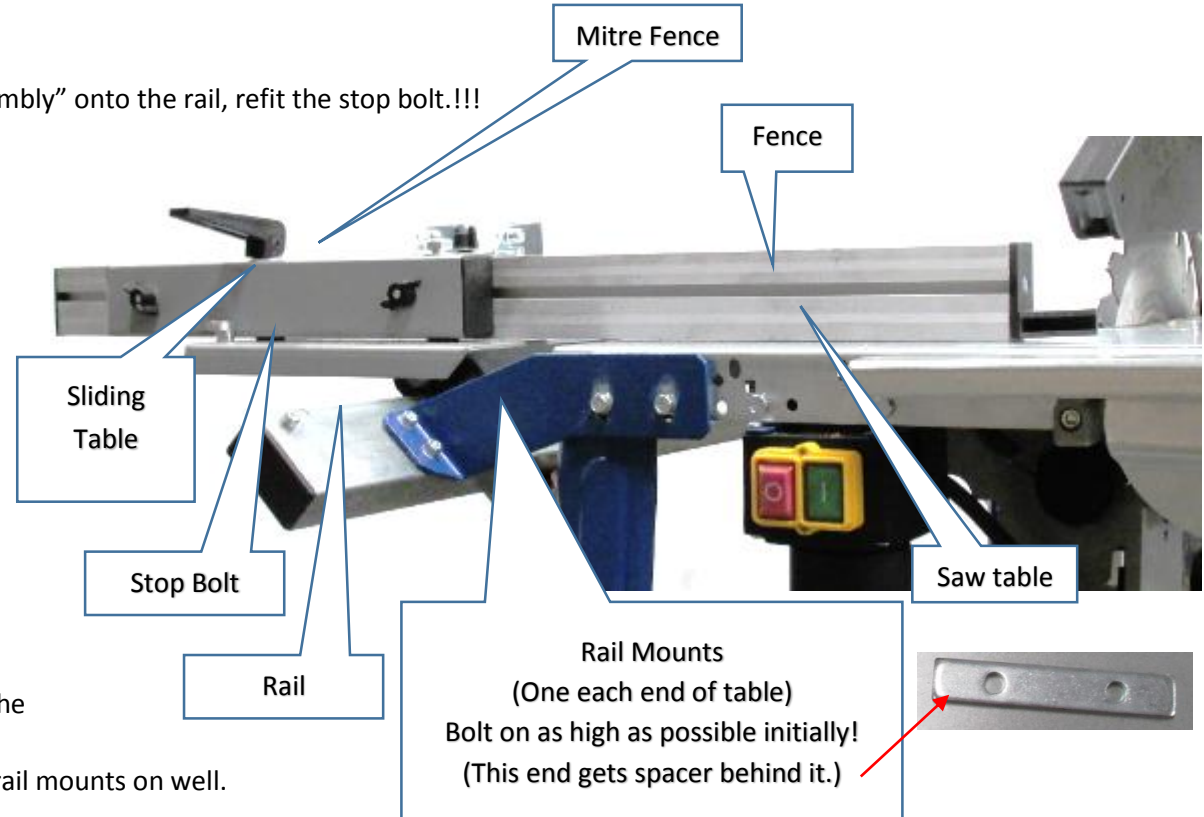
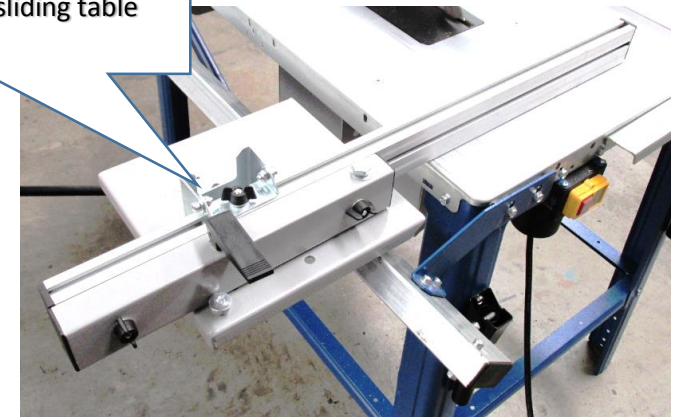
With the fence now mounted to the sliding table, slide the fence forward across over the saw table (as shown in the two pictures) and lock it.

At this stage you can now adjust the rail mounts at each end of the table, up or down using the fence on the sliding table as your guide, getting the fence over the saw table parallel to the saw table, and 1 to 2 mm above it.

Do this adjustment of the rail mounts at both ends of the table, until the sliding table is level and parallel with the saw table.

When this is complete ensure you tighten the four bolts holding the rail mounts on well.

The sheet also shows the adjustable work stop fitted to the sliding table fence



Mitre Fence

Fence

Sliding
Table

Stop Bolt

Rail

Rail Mounts
(One each end of table)
Bolt on as high as possible initially!
(This end gets spacer behind it.)

Saw table